



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3997-27
Job Sheet 173459



Part No: D3997-27

Job Qty: 12 ea

Part Name: Conversion Chart Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/14/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B SHEET 4 IPP rev A 10.01.12 new issue Prelim EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		3/14/18	0.00	0.00	Purchasing		AT 19/03/13
110	Packaging	12 pcs		3/14/18	0.00	0.00	Packaging2		ATDAS 10/03/13
120	QC	12 pcs		3/14/18	0.00	0.00	QC6		11 MAR 13 2018
130	Packaging	12 pcs		3/14/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	12 Ea		3/14/18	0.00	0.00	QC21		MAR 14 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

MAR 03 2019

DAS 21 MAR 15 2018

MAR 05 2018

DAS 13 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3997-27P	Placard	12 Ea (1 ea)	100-Purchasing	5050545

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3997-27P	12	0	0

Part Specifications

Specifications could not be found.

Plex 3/2/18 8:47 AM dart.lavoie.chantal

Container No.



Conversion Chart Placard

PART NO: D3997-27

Serial No/Batch: S050557

Revision:

Operation:

Change No:

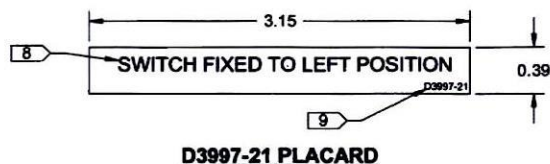
Packaging

Mfg Date: 03/13/18

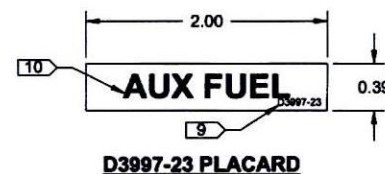
Job No: 173459

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-21	JCA-M47-P13
D3997-23	JCA-M47-P14
D3997-25	JCA-M47-P15
D3997-27	JCA-M47-P16

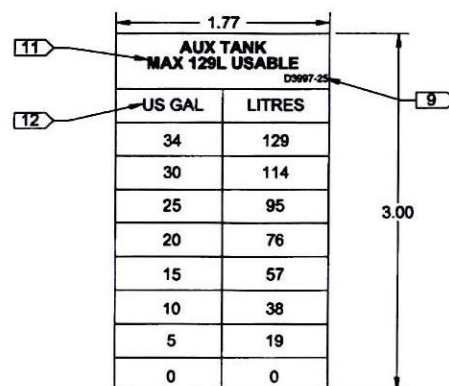
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-21	ON AUX FUEL GAUGE SWITCH PLATE
D3997-23	ON AUX FUEL GAUGE
D3997-25	NEXT TO AUX FUEL GAUGE (PLACARD HOLDER) (AS 350 ONLY)
D3997-27	NEXT TO AUX FUEL GAUGE (PLACARD HOLDER) (EC 130 ONLY)



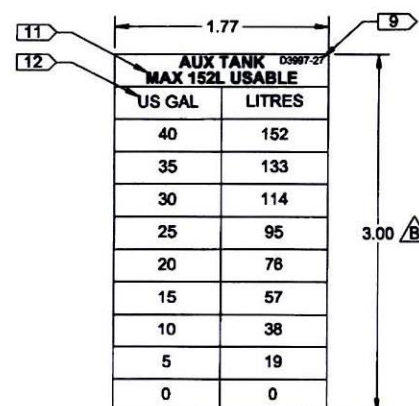
D3997-21 PLACARD



D3997-23 PLACARD



D3997-25 PLACARD



D3997-27 PLACARD

- NOTES:
- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-12 ON SHEET 4
 - 7) WEIGHT: LESS THAN 0.01 LBS
 - 8) 12 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 9) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 10) 20 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
 - 11) 10 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
 - 12) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND

RELEASED
2014-06-11

APPROVED	DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
	DRAWN	ML	
	CHECKED	AP	
	MFG. APPR.	JLM	
	APPROVED	MP	
DE APPR.	DS	TITLE	PLACARD
DATE	13.11.05	DRAWING NO.	D3997
		REV. B	SHEET 4 OF 6
		SCALE	NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039193**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039193

PO Date: 3/5/18

Due Date: 3/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 05 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBE350A93-5400-00-17P			Emblem, Tool Number	Firmed	3/14/18	6 Ea	0 Ea	6 Ea	\$15.00/Ea	\$90.00
<i>6x</i>											
Line Item Note w/o no. 172728											
2	RBE350A93-5400-00-19P			Emblem, Arriel Engine Support	Firmed	3/14/18	6 Ea	0 Ea	6 Ea	\$16.66666/Ea	\$100.00
<i>6x</i>											
Line Item Note w/o no. 172729											
3	RBW6205G00632-3G-77P			Sticker	Firmed	3/14/18	6 Ea	0 Ea	6 Ea	\$12.50/Ea	\$75.00
<i>6x</i>											
Line Item Note w/o no. 173048											
4	D3997-27P			Placard	Firmed	3/14/18	12 Ea	0 Ea	12 Ea	\$6.6666/Ea	\$80.00
<i>12x</i>											
Line Item Note w/o no. 173459											
Grand Total:											\$345.00

DAS
11
9-89

Order Notes

rec'd
AT 18/03/18
CL

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039193

Packing Slip N°:

WO#22091

Part N°:

Serial N°:

Description: RBE35CA93 5400-00-19

RBE35CA93-5400-00-19,

R13W16205G00132-36-77

Quantity:

6, 6, 6, 12

Certification:

+ D3697-27P

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery + 3m

14-year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:

[Handwritten Signature]

March 12, 18

Title:

office administrator